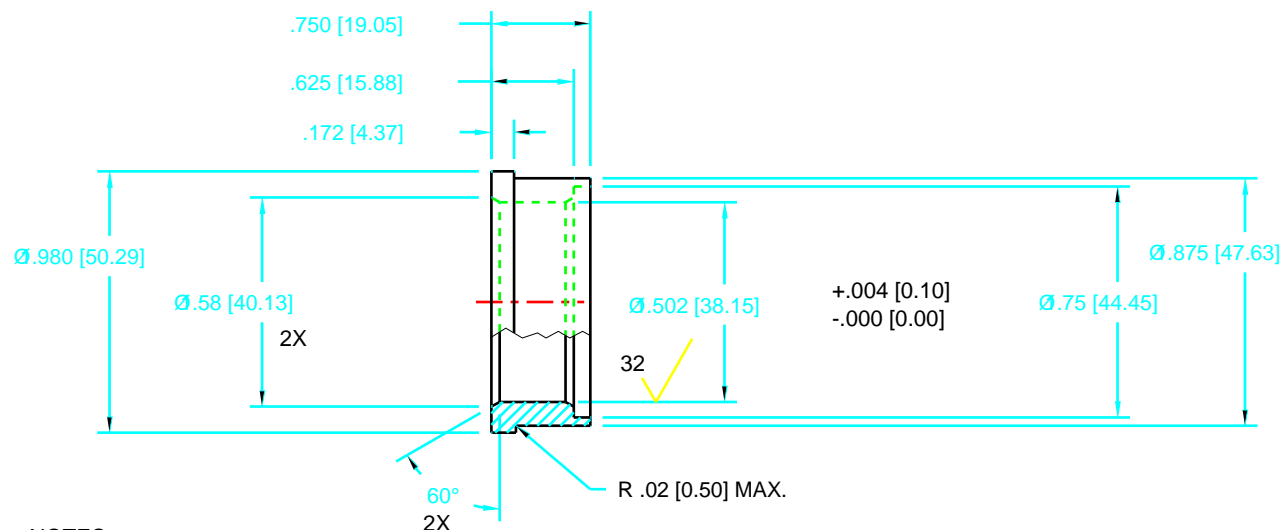


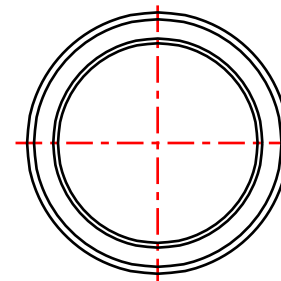
(B)

PLOT SCALE: 1=1

DWG. SCALE: 1



+ .000 [0.00]  
- .005 [0.13]



## NOTES:

1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
2. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
3. DIMENSIONS IN BRACKETS [ ] ARE MILLIMETERS.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .X - .030 [ .762] .XX - .010 [ .254] .XXX - .005 [ .127] SURFACE ROUGHNESS 125 REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		LOG NUMBER <b>A12389</b> DRAWN BY <b>PJE</b> CHECKED BY <b>C. BRITE</b> DESIGNER <b>C. BRITE</b> RESPONSIBLE ENGINEER <b>C. BRITE</b> MATERIAL <b>304 OR 304L STAINLESS STEEL</b>	DATE <b>7/93</b> <b>11/93</b> <b>8/93</b> <b>11/93</b> CHIEF DESIGN ENGINEER <b>D. SHU</b> GP LEADER <b>T.M. KUZAY</b> PROJECT MGR. APPROVED/RELEASED	THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b> TITLE <b>ADVANCED PHOTON SOURCE F1-APS ID FILTER RING, FILTER 2</b>
DO NOT SCALE DRAWING		SCALE <b>1:1</b>	SIZE <b>B</b>	DRAWING NUMBER <b>P4102010107-230102-00</b>

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
	REVISIONS			